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D2934**Job Sheet 183865****Part No:** D2934**Job Qty:** 10 ea**Part Name:** Saddle Spacer**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/27/18**Job Tracking No:****Due Date:** 10/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B IPP A 00.06.06 New Issue EC IPP Rev:B Now 6061-T6 06-06-23 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs	10/5/18	10/5/18	0.00	0.31	Waterjet 1		SC 18/10/18
120	QC	10 pcs	10/5/18	10/5/18	0.00	0.00	QC8		38
130	HandFinish	10 pcs	10/5/18	10/5/18	0.00	0.13	HandFinish1		D.R. 18/10/18
140	QC	10 pcs	10/5/18	10/5/18	0.00	0.00	QC7-1		OCT 09 2018 68
150	Packaging	10 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3		OCT 10 2018 -89
160	QC21-SA	10 Ea	10/5/18	10/5/18	0.00	0.00	QC21		DAG 21 9-00 OCT 17 2018

Part Op
Descriptions: 100 - 1-Cut as per Dwg D2934

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.3180 sf (.0318 ea)	100-Waterjet	509480

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.080	0	13	0

DART
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Container No: S115847



Part: D2934

Job No: 183865

Serial No/Batch: S115847

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/04/18

720
81 21/11/18
720
DCL 10 30/10/18
C10 0 30/10/18
36
DVE

720
81
720

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle Spacer	0.475Inches $\pm$ 0.010	0.485 0.465	0,478	
2	Saddle Spacer	0.407Inches $\pm$ 0.010	0.417 0.397	0,405	
3	Saddle Spacer	0.250Inches + 0.030 - 0.000	0.280 0.250	0,252	
4	Saddle Spacer	0.300Inches $\pm$ 0.030	0.330 0.270	0,300	Radius
5	Saddle Spacer	0.257Inches + 0.005 - 0.000	0.262 0.257	0,257	Diameter
6	Saddle Spacer	0.784Inches $\pm$ 0.010	0.794 0.774	0,785	
7	Saddle Spacer	0.826Inches $\pm$ 0.010	0.836 0.816	0,825	
8	Saddle Spacer	0.360Inches $\pm$ 0.030	0.390 0.330	0,360	Radius
9	Saddle Spacer	0.080Inches $\pm$ 0.010	0.090 0.070	0,078	

Plex 9/27/18 2:45 PM Dart.Gagnon.Michelle